Technical data sheet

Aquawood Finapro Terra 5113

Deep-matt top coat for wood windows and entrance doors for professional and industrial use
System-matched in a **3-coat build-up**

PRODUCT DESCRIPTION

General

Water-based top coat with a proportion of selected renewable and natural raw materials. The product offers a natural, matt surface with high transparency and a pleasant touch.
The product is characterised by high block resistance, very good impact resistance, rapid water resistance, very good weather resistance and short drying times.

Special properties and standards

- **ADLER green product**
  tested according to 3 categories: Environment, Health & Safety, and Service life. Please also refer to the sustainability data sheet.
- **Proof of suitability according to DIN EN 927-2**
  Confirmed by an external test certificate.
- **ÖNORM EN 71-3**
  Safety of toys; migration of certain elements (free of heavy metals)
- **DIN 53160-1 and DIN 53160-2**
  Perspiration and saliva-proof properties
- **declared product in baubook**
  Criteria of the "Baubook Ökologisch ausschreiben" fulfilled
- **Cradle to Cradle Certified® Silver**
  Cradle to Cradle Certified® is the global standard for products that are safe, circular and responsibly made.
- **AgBB-scheme 2018/2021 Committee for Health-related Evaluation of Building Products (AgBB)**
  When used properly in accordance with the technical data sheet, the product fulfils the requirements of AgBB scheme 2018/2021 Committee for Health-related Evaluation of Building Products (AgBB)
- **French ordinance DEVL1104875A**
  Marking of construction coating products for their emission of volatile pollutants: A+

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Our instructions are based on the current state of knowledge and are intended to advise the buyer/user to the best of our knowledge, but must be individually adapted to the areas of application and processing conditions. The buyer/user is responsible for deciding on the suitability and use of the supplied product, which is why we recommend that a sample be produced to check the suitability of the product. In all other respects, our General Terms and Conditions of Sale apply. All previous data sheets lose their validity with this edition. We reserve the right to make changes to container sizes, color shades and available gloss levels.

Application area



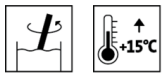
For dimensionally stable timber components for exterior and interior use, such as e.g. wooden windows and front doors.

For humid rooms (e.g. indoor swimming pools) only with a special build-up.

For non-dimensionally stable timber components we recommend thin-film systems such as Lignovit Terra-Lasur (5341)..

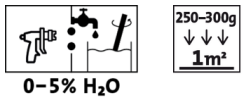
PROCESSING

Processing instructions



- Please stir the product before use. Prevent introduction of air while stirring.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- The optimal conditions for use are between 15 - 25 °C with a relative atmospheric humidity between 40 - 80 %.
- Too high dry film thicknesses from approx. 120 µm reduce the diffusion capacity and should thus be avoided.
- Sealants must be compatible with the coat and may only be applied once the paint has dried through. Sealing profiles with plasticizers tend to stick together in combination with paints. Please only use those types that have been tested.
- We do not recommend applying two layers of Aquawood Finapro Terra (5113) with intermediate sanding, because due to the content of a matting wax, a polishing effect and therefore a poor intermediate adhesion is possible.
- When changing from Aquawood Finapro Terra (5113) to other water-based paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result. Deviations lead to film and adhesion problems as well as to impairments with regard to weathering and colour shade stability.
- Please follow our **ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part** along with all standards and guidelines for window construction.

Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)
Spraying nozzle Ø (mm)	0,28 - 0,33	
Spray nozzle (Ø inch)	0,011 - 0,013	
Nozzle angle (°)	20 - 40	
Spraying pressure (bar)	80 - 100	
Atomising Air (bar)	-	0,5 - 1,5
Spraying distance (cm)	25	
Diluent	Water	
Diluent amount added (%)	0 - 5	
Applied quantity per application (g/m²)	250 - 300	
Wet film (µm)	250 - 300	
Dry film complete coating system (µm)	80 - 120	

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times
(at 23 °C and 50 % rel. humidity)



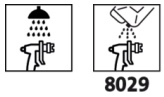
Dust-dry (ISO 1517)	ca. 1 hour(s)
Tack-free	ca. 2 hour(s)
Stackable with PE fine foam spacers at room temperature	ca. 5 hour(s)
Stackable with PE fine foam spacers after forced drying 20 minutes evaporation zone / dripping zone 90 minutes drying stage (35 – 40 °C) 20 minutes cooling stage	ca. 130 minutes
Recoatable	ca. 12 hour(s)

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight!

Cleaning the working equipment



With water immediately after use.

To remove dried paint residues we recommend using Clean Aqua-Cleaner (8029) (diluted 1:1 with water).

SUBSTRATE

Type of substrate

Wood in accordance with the guidelines for window construction.

Substrate property

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

Wood moisture

13 % ± 2 %

COATING SYSTEM

General

The following coating systems are exemplary.

Impregnation

1 x Aquawood Primo (5453)

Intermediate drying time: approx. 4 hours

Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use.

Please follow our **ARL 056 - Working guideline for the use of wood preservatives.**

Alternatively without chemical wood protection:

1 x Aquawood Primo TG WF (5462)

Intermediate drying time: approx. 4 hours

Intermediate coat

1 x Aquawood Intermedio Terra SQ (5708)

Intermediate drying: approx. 2 hour(s)

Intermediate sanding 	Grit size 220 – 280 Remove sanding dust.
Finishing coat	1 x Aquawood Finapro Terra (5113)
For front doors	To achieve optimal chemical and mechanical resistance, an additional application of Aquawood Protect (5128) (colourless two-component clear coating) is recommended, or alternatively the use of the Aquawood Protor or Aquawood Dura system. Deviations from this system recommendation may lead to reduced surface resistance.

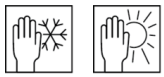
MAINTENANCE

Care	The durability depends on several factors: these include particularly the type of weathering, constructive protection, mechanical stress and the choice of colour applied. To obtain long durability, regular inspection, maintenance and, if necessary, repair measures are necessary. Annual cleaning with Top-Cleaner (7208) and maintenance with Top-Care (7227) in the package with Windoor Care-Set (7229).
Maintenance	Please follow our **ARL 304 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - Maintenance and repair.**

ORDERING INFORMATION

Size of trading unit	20 kg, 120 kg poly drum
Colour shades / Glosslevels 	Colour shades can be obtained using the **ADLER colour mixing system ADLERMix**. **Base paint(s):** Aquawood Finapro Terra Basis W30 (5113000030) The final colour is basically obtained from the inherent colour of the wood, the applied quantity, the colour of the impregnation and the colour of the finishing coat. In order to ensure uniformity of the colour shade, use only material with the same batch number on a given surface. It is recommended to prepare a trial colour sample on the original substrate using the coating system selected in order to assess the final colour shade. In order to lay particular emphasis on the wood structure, the colour shade of Aquawood Primo (5453) selected should be darker than the one of Aquawood Finapro Terra (5113). Please observe our **ARL 800 - Working guideline for working (including care and maintenance) with ADLER Mix, PUR Mix and Color4You dosing machines.**
Supplementary products	Clean Aqua-Cleaner 8029 (8029) Aquawood Primo (5453) Aquawood Primo TG WF (5462) Aquawood Protect (5128) Lignovit Terra-Lasur (5341) Top-Care (7227) Top-Cleaner (7208) Windoor Care-Set (7229) Please refer to the corresponding technical data sheets of the products.

FURTHER DETAILS

Durability / storage 	Min. 1 year(s) in the original sealed containers. Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C). Close opened containers well and use up the content as soon as possible.
Technical specifications	VOC content of the ready-to-use mixture: Limit value according to Directive 2004/42/EC for Aquawood Finapro Terra (Cat A/e): 130 g/l. Aquawood Finapro Terra contains a maximum of 30 g/l VOC.
Giscode	BSW20
DGNB (German Sustainable Building Council)	Quality level 4 (with factory coating)
Safety information 	The product is only suitable for the industrial and professional use. When sanding, use at least a P2 dust filter as personal safety equipment to protect against abrasive and wood dust. In case of hardwood (especially for Beech, Oak) a dust filter P3 is recommended. The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2). Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **www.adler-lacke.com.**