

## Aquawood Primo TIM

5425000200

Water-based transparent **wood preservative impregnation** for **wooden windows** and **front doors** for **industrial and professional use**

It has been matched as a system with a **3- or 4-coat structure**

### PRODUCT DESCRIPTION

#### General

Colourless water-based ready-to-use wood preservative impregnation with active biocidal agents. The product can be used on soft- as well as on hardwood.

#### Special properties and standards

- Approval as a wood preservative (PT8) according to the Biocidal Products Directive of the EU.
- The active substances used provide the protection against blue stain (test according to DIN EN 152) and wood-destroying fungi (test according to EN 113) required by ÖNORM B 3803 and DIN 68800-3. Application quantity for testing in conformity with the standards 120-200 g/m<sup>2</sup>.



#### Active substances (B, P, W)

8.0 g/kg (0,80 %) IPBC (Iodpropinylbutylcarbamate)  
4,0 g/kg (0,40%) Tebuconazol

- Certificate of appreciation (05/93) ARGE Holzschutzmittel (wood preservatives consortium), Association of the Austrian chemical industry.
- **French ordinance DEVL1104875A** regarding the marking of construction coating products for their emission of volatile pollutants: A+



#### Application area



- For dimensionally stable and limited dimensionally stable timber components for exterior and interior use, such as wooden windows, front doors, window shutters, gates, winter gardens, in usage classes 2 and 3 without soil contact.

### PROCESSING

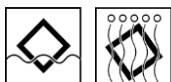
#### Instructions for use



- Please stir the product before use. However, prevent entry of air while stirring.
- The temperature of the product and object, and the room temperature must be at least +15 °C.
- The optimal conditions for use are between 15 – 25 °C with a relative atmospheric humidity between 40 – 80 %.
- The treated surfaces must be coated with a suitable topcoat to prevent the active substances from being washed out. This surface coating must be maintained continuously.

- In case of flow coating for a long time, the pH-value reduces and, as a result, there could be sagging problems. Hence, the pH value of impregnations that have already been used must be checked and, if required, corrected to the target pH-value of 7.5 – 8.5 by adding 0.10 – 0.20 % of the neutralisation agent 96149 (the addition of 0.10 % will increase the pH-value up to approx. 0.6 units).
- If the viscosity increases as a result of evaporation, it must be compensated with water (set viscosity: 47 - 50 s in a 2-mm-cup). Before measuring the wood dust has to be screened.
- On foam generation in the flow-coating machine we recommend an addition of 0.1 – 0.3 % Entschäumerlösung 90642.
- Please follow our **ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part** along with all standards and guidelines for window construction, **ARL 056 - Working guideline for the use of wood preservatives** and our **ARL 340 - Wood protection of dimensionally stable and limited dimensionally stable construction elements according to DIN 68800/1-3**.

**Application technique**



Application method	Immersion	Flow coating
Yield per application (g/m <sup>2</sup> )	100 – 120	

**Attention: Do not spray the product!**

The product is ready to use.

The shape, the properties and moisture of the substrate affect the consumption/yield. Accurate values for consumption must be obtained by applying trial coats in advance.

**Drying times**

(at 23 °C and 50 % rel. humidity)



Recoatable	after approx. 2 hours
Recoatable after forced drying: 20 min dripping 50 min drying stage (35– 40 °C) 20 min cooling stage	after approx. 90 minutes

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.


Avoid direct sunlight (very quick drying).

**Cleaning the working equipment**



With water immediately after use.

To remove dried paint residues we recommend using ADLER Aqua-Cleaner 80080 (diluted 1:1 with water).

<b>SUBSTRATE</b>	
<b>Type of substrate</b>	Wood in accordance with the guidelines for window construction.
<b>Substrate property</b>	<p>The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.</p> <p>A prerequisite for ensuring long durability of the coating is to observe the basic principles of constructional wood preservation.</p>
<b>Wood moisture</b>	13 % +/- 2 %
<b>Wood sanding:</b>	<p>Hardwoods: grit size 150 – 180</p> <p>Softwoods: grit size 100 – 150</p>
<b>COATING SYSTEM</b>	
<b>General</b>	The following coating systems are exemplary.
<b>Impregnation</b>	1 x Aquawood Primo TIM 5425000200
<b>Primer coat</b>	<p><b>Transparent:</b> 1 x Aquawood Interprimer 57940 ff Intermediate drying: approx. 4 hours</p> <p><b>Covering:</b> 1 x Aquawood Primo A2 Weiß 5452050000 Intermediate drying: approx. 4 hours</p> <p>Please observe the relative technical data sheets of the products.</p>
<b>Intermediate coat</b>	<p><b>Transparent:</b> 1 x Aquawood Intermedio 53663 Intermediate drying: approx. 2 hours</p> <p><b>Covering:</b> 1 x Aquawood Intercare FlowQ 5521050000 or 1 x ADLER Acryl-Spritzfüller 41002 or ADLER Acryl-Spritzfüller SL 41029 or ADLER Acryl-Fensterfüller HighRes 5501050000 Intermediate drying: at least 4 hours</p> <p>Please observe the relative technical data sheets of the products.</p>
<b>Intermediate sanding</b>	<p>Grit size 220 - 240</p> <p>Remove sanding dust.</p>
	
<b>Finishing coat</b>	<p><b>Transparent:</b> 1 x Aquawood DSL Q10 M 51751 ff</p> <p><b>Covering:</b> 1 x Aquawood Spritzlack XT 5020000010 ff or Aquawood Covaprot 20 5023000010 ff</p> <p>Please observe the relative technical data sheets of the products.</p>
<b>For front doors:</b>	<p>An additional application of Aquawood Protect 53215 is necessary (colourless two-component varnish).</p> <p>Please observe the relative technical data sheets of the products.</p>

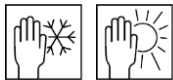
## ORDERING INFORMATION

<b>Size of trading unit</b>	25 l, 120 l poly drum	
<b>Colour shades / degrees of gloss</b>	Farblos (Colourless)	5425000200

<b>Supplementary products</b>	Aquawood Interprimer 57940 ff Aquawood Primo A2 Weiß 5452050000 Aquawood Intermedio 53663 Aquawood Intercare FlowQ 5521050000 ADLER Acryl-Spritzfüller 41002 ADLER Acryl-Spritzfüller SL 41029 ADLER Acryl-Fensterfüller HighRes 5501050000 Aquawood DSL Q10 M 51751 ff Aquawood Spritzlack XT 5020000010 ff Aquawood Covapro 20 5023000010 ff Aquawood Protect 53215 ADLER Aqua-Cleaner 80080 ADLER Neutralisationsmittel 96149 ADLER Entschäumerlösung 90642	
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## FURTHER DETAILS

### Durability / storage



At least 1 year in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).

### Technical specifications

Delivery viscosity	approx. 47 - 50 s in accordance with DIN 53211 (2-mm-cup, 20 °C)
VOC content	EU threshold for Aquawood Primo TIM (cat. A/f): 130 g/l (2010). Aquawood Primo TIM contains maximum 20 gm./l VOC (Volatile Organic Compounds).

### Safety-related information



Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at [www.adler-lacke.com](http://www.adler-lacke.com).

The product is only suitable for the industrial and professional use

Use wood preservatives safely. Always read the label and observe the relative technical data sheets of the products before use.

Wood freshly treated with Aquawood Primo TIM must be stored on an impermeable, hard substrate after painting to prevent product residue from penetrating into the ground or waters. Any leaking product must be collected for reuse or disposal.

Aquawood Primo TIM contains active biocidal substances to protect against blue stain and wood-destroying fungi. The product should therefore only be used when protection of the wood is prescribed or in specific cases when it is necessary. Do not apply in rooms which are used to gain, produce, store or sell food and feed. Do not use for wood that is fitted in apiaries or saunas and for wood in permanent contact with the ground and/or waters. Danger for bats. Treated wood is not to be used within spitting distance to waters.